



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBF5450-501-1-10
Job Sheet 183790

Part No: RBF5450-501-1-10

Job Qty: 2 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBF5450-501-1-10 REV:3 IPP REV A 18.02.22 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Large Fab-7		102
100	Large Fab	2 pcs	10/19/18	10/19/18	0.08	0.13	Large Fab 8		102
110	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC9		EC
130	Outsource	2 pcs	10/19/18	10/19/18			GRO002-VC	10	21 NOV 20 2018
140	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging2		38
150	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC6		21 NOV 20 2018
160	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2		21 NOV 20 2018
170	QC21-SA	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21		21 NOV 20 2018

Part Op 100 - Weld as per dwg.

Descriptions: 130 - Issue P/O to Groupe Altech; PO 011693 - Black oxide finish, MIL-C-13924C Class 1 - Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBF5450-501-1-40	"F" Model Clutch Handle	2 Ea (1 ea)	90-Start up Operation	5064071
RBF5450-501-1-50	"F" Model Clutch Tube GA091	2 Ea (1 ea)	90-Start up Operation	5055090

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBF5450-501-1-40	2	5	0
	RBF5450-501-1-50	2	5	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S126870



Part: RBF5450-501-1-10

Job No: 183790

Serial No/Batch: S126870

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/12/18

8105 0 5-40N
86



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041692**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041692
PO Date: 11/12/18
Due Date: 11/16/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177790	RBEM652V3002101-M-31	Cap -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	11/16/18	12 pcs	0 pcs	12 pcs	\$5.1428571/pcs	\$61.71
12x NOV 20 2018											
Line Item Note ** Need back for morning/lunch of Nov. 15, is this possible?											
2	183790	RBF5450-501-1-10	Handle Weldment -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	11/16/18	2 pcs	0 pcs	2 pcs	\$24.00/pcs	\$48.00
2x NOV 20 2018											
Line Item Note **Need Nov. 15 is this possible?											

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24C
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PURCHASE ORDER

PO041692

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	185577	RBW6205G06131-3GP	Main Rotor Pitch Control Lever Expander -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed	-	11/16/18	2 pcs	0 pcs	2 pcs	\$5.1428571/pcs	\$10.29

2x

NOV 20 2018

Line Item Note **need back asap**

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/13/18 8:41 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014353-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014353- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Nov-2018		Jessie Boisvert		041692 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBEM652V3002101-M-31 ✓ Rev.	RBEM652V3002101-M-31 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	12	12 ✓	0	0	0
2	RBF5450-501-1-10 ✓ Rev.	RBF5450-501-1-10 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	2	2 ✓	0	0	0
3	RBW6205G06131 ✓ Rev.	RBW6205G06131 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-C-81309 TYPE 3 WIPE OFF EXCESS OIL	BLACK-OXIDE CH	2	2 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

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